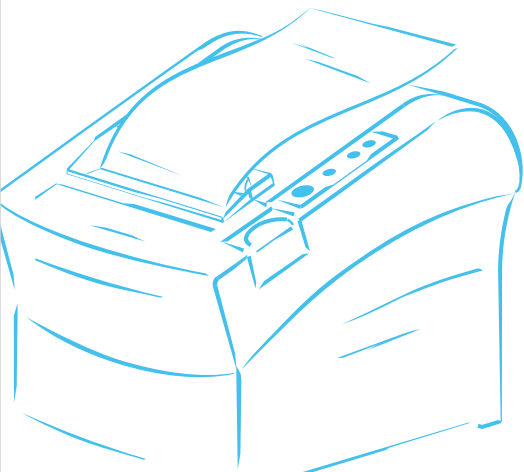


Modify IP Manual



The manual to modify IP(For Lan interface printer)

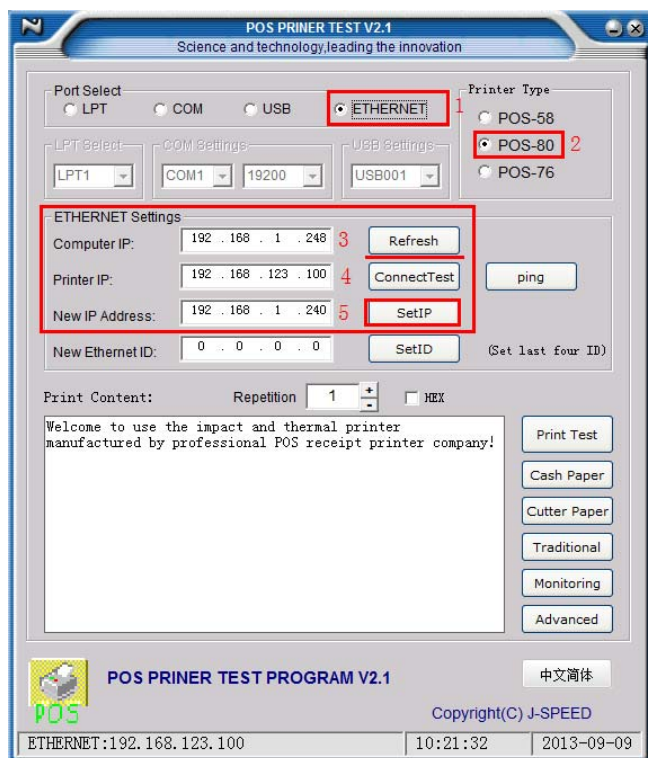
58 76 80 printer series modify as below:

- 1、Selftest first, then check the default IP(Factory Default IP: 192.168.123.100)

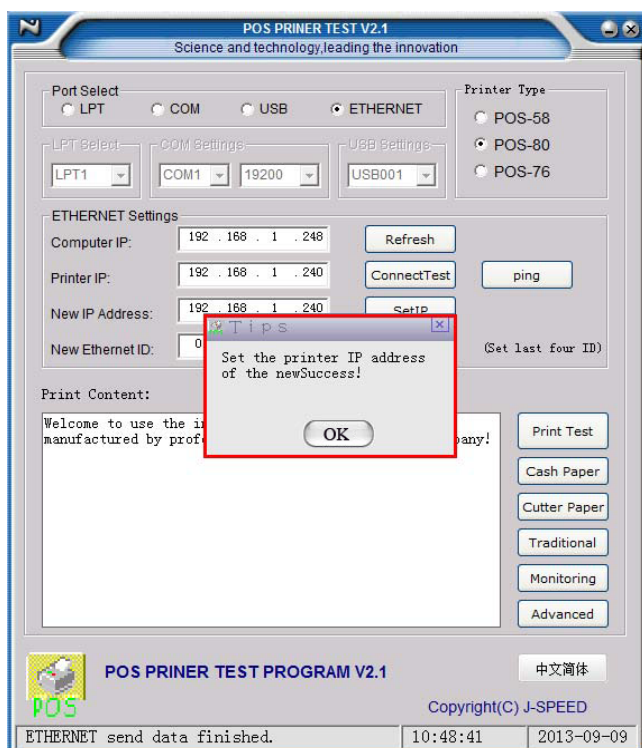
Selftest: Turn off the power of printer, then press FEED button, don't release, and turn on the printer again, release the FEED button after 2 seconds, Then the Selftest note will be printed as below picture:



- 2、After confirming the IP, then connect to the computer(connect the computer with printer through Switch or Network cable, **remark: if connect through Router, maybe can not modify**)
After connecting, amending through the testing software which in our CD, as below:



- (Remark): 1, port—Select NET
- 2、Printer type—POS-80
- 3、IP Local IP (IP on computer) -- Click refresh, then can show the local IP **Remark:**
If the IP is 0.0.0.0, then the local IP is conflict with other equipment
- 4、IP Printer IP—The default IP (If the local IP and printer IP in the same network segment, then click connect)
- 5、New IP—Select the IP you wanted, Click Set New IP
- 3、After finishing the setting, Click "Set New IP", After 10 seconds, Will display the printer address had been set up successfully. In the process of modifying IP, The computer and network will disconnect link. Then will connect again in automatically, Showed as below:

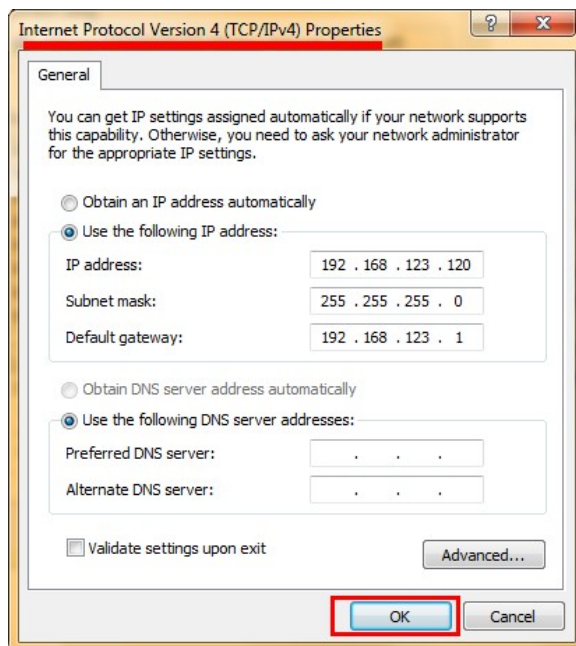


After printer address setting successful, will remind to selftest the IP is ok or not, as below picture:

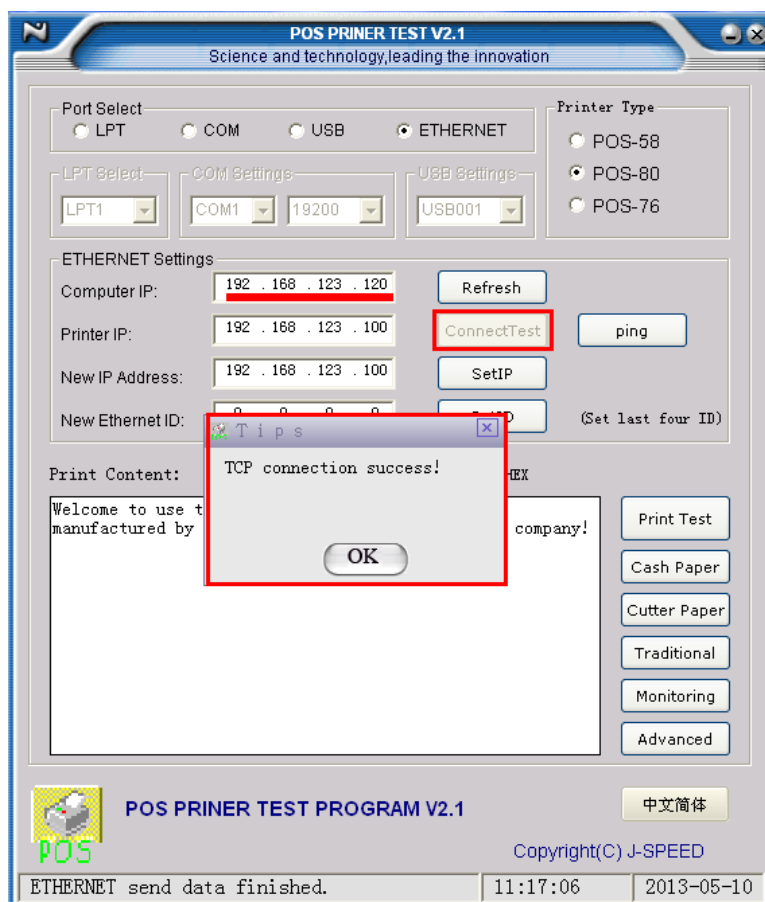


Remark: If can not modify successfully as above method, suggest to change the local IP into the same network segment with printer IP 193.168.123.xxx, connect the printer again(don't connect through router), modify through software, as below:

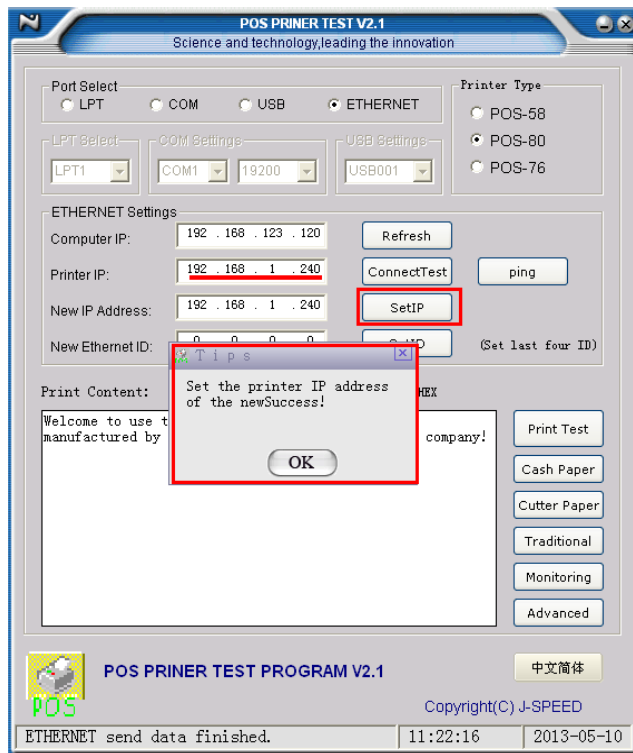
1、Open Network—Local connection—Properties—Internet Protocol—Use the following IP address as below



2、Open the test software to modify the printer IP, as below:



3、 Select a new IP address, click SetIP, as below picture

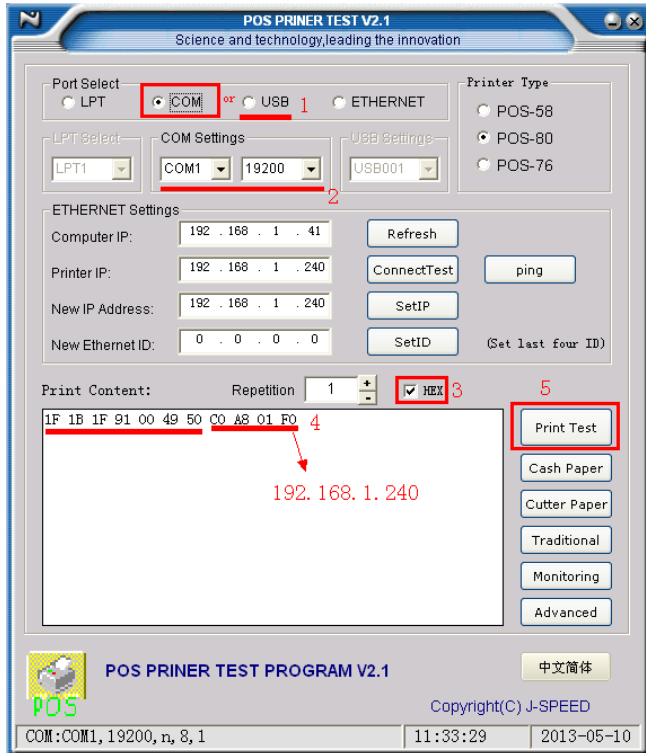


4、 Seftesting, and check the New IP has been modified successful or not



If selftest note same as the above picture, it means modifying successful, this method is suitable for all Lan port printers. For 3 in 1 port printers, 2 other modifying methods can be used as follows:

- 1、 Connect the printer with computer, Serial, USB, LAN, then test the USB or Serial interface can normal communication or not, if test ok, then send command to modify IP through Serial or USB port(1F 1B 1F 91 00 49 50 ip1~ip4), as below:

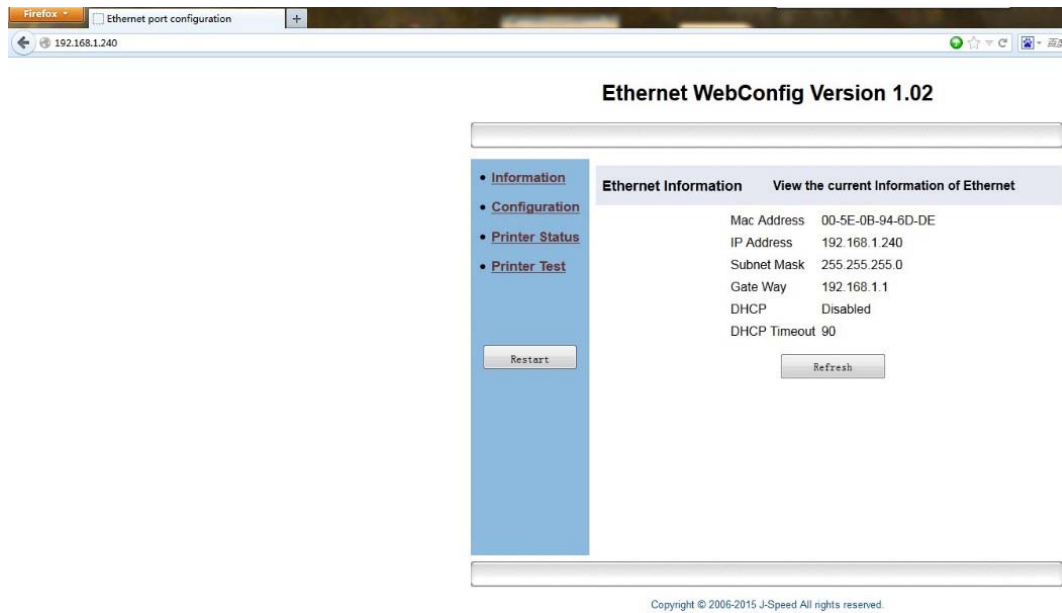


- (1): Choose Serial or USB port
 - (2): Configure serial port baud rate
 - (3): HEX Choose HEX
 - (4): Input the command to modify IP: 1F 1B 1F 91 00 49 50 **ip1~ip4 they are the IP address, HEX:(C0 A8 01 F0)**
- For example, if IP is 192.168.1.240, the corresponding hexadecimal is C0 A8 F0 01
- (5): Finally, click Print Test, a buzzer sound from printer, it means instruction send successfully, finally, selftest the printer, check whether they have been modified

2、 Configuration IP address through WEB, for all printer with 3 in 1 interface, barcode printer.

(1)、 Change the computer IP into the same network segment with printer IP, same as explanation above

(2)、 Open your IE, input the printer IP in the address bar ,such as the printer IP: 192.168.1.240



Ethernet WebConfig Version 1.02

Configure Ethernet **Settings for the Ethernet Interface**

IP Address: ☐ DHCP Client:

DHCP Timeout (s)

☒ Fixed IP Address:

| | | | | | | | |
|-------------------|-----|---|-----|---|-----|---|-----|
| Device IP Address | 192 | . | 168 | . | 1 | . | 240 |
| Subnet Mask | 255 | . | 255 | . | 255 | . | 0 |
| Gateway Address | 192 | . | 168 | . | 1 | . | 1 |

Restore Default **Save** cancel

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Remark: Select the configured information, Input the IP you wanted in the above pattern ,
Then click Save
But it is important to note that the printer and computer must be on the same network
segment, then can go through the WEB configuration

Thank you!